

**FISTER, INC.**

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## **USE OF REGULAR ARMORGARD 505 (AT LOWER TEMPERATURES)**

If Armorgard 505 must be applied in conditions below 50° F, one of the following steps is suggested to accelerate and/or accomplish product cure.

### **1. TENTING**

Fashion a crude plastic or canvas tent to 6" or 19" above coated form. Use forced air heat to increase form temperature. Avoid forcing air directly at coating. Do not exceed forced air temperature of 150°

### **2. DIRECT RADIANT**

Use heating lamps to apply radiant heat to the coated surface of the form. Avoid creating a surface temperature above 120°F. Heat sources may have to be moved to ensure full exposure.

Store containers of 505 in a warm (60-80°F) area for 24 hours prior to application.

In methods 1 & 2, fans must also be used to maintain air movement. This will prevent condensation on the cold form bed.