

FISTER, INC.
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ARMORGARD 505

Reminders to ensure a better mix!

These reminders will allow for a better and more consistent Armorgard 505 application.

- **Store material in a warm area, 50-70° F (10-20° C) 24 hours prior to use.**
- **Measure by volume 2 parts A (resin) to 1 part B (hardener).**
- **Mixed batches should never exceed 4 gallons.**
- **When mixing, use a variable speed drill and mix at speeds lower than 850 rpm. A good rule of thumb is to see the beginning of a vortex when mixing. A corded-power drill is advisable to avoid loss of power that can happen with battery-powered drills.**
- **Always keep mixing paddle below the surface when mixing material.**
- **Pre-mix Part A for 15-20 seconds if material appears cool or "thick"; slowly pour Part B into the vortex – blend for 4 minutes.**
- **Do not use Armorgard 505 in temperatures below 55 °F. If this is unavoidable, tent and apply external heat or use Armorgard Low Temp.**
- **Roll with aluminum roller or notched squeegee. Do not "overwork" or attempt to "touch up."**

TO CLEAN: Use Cops Enviro Kleen, isopropyl alcohol, acetone, or warm soapy water.