

For Precast  
& Tilt-up  
Construction



## CHAMFERS (3/4" x 45°)

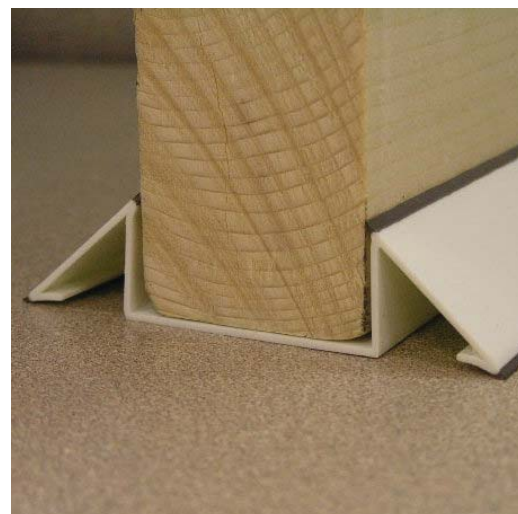
Victory Bear is an innovative concrete product supplier with deep roots in the tilt-up, pre-cast, and cast-in-place industries. We offer the most complete line of tilt-up profiles in the industry.

Our rustications and chamfers produce the cleanest and sharpest finishes in the industry. Victory Bear is a leader in innovative concrete designs – creating products, for now and for the future, that will provide the tilt-up and pre-cast industry with unique options. Our products provide flexibility to designers and allow for a variety of design configurations in a variety of building types.

### Features & Benefits

Victory Bear chamfers are manufactured from non-stick PVC – ideal in pre-cast and tilt-up construction for supporting wood forms.

- ***New Improved Design!*** – Victory Bear’s 2 x 3/4” Double Chamfer has been redesigned with rigid and flexible PVC for even better performance and value than before!
- **100% PVC Reduces Costs** – PVC virtually eliminates concrete pitting caused by wood-wicking. It also eliminates discoloration caused by wood sugars. It almost entirely eliminates the need for grinding and patching, saving you man-hours and subcontractor expenses.
- **Patented “Flexible Edge Seal”**  
Our patented Flexible Edge Seal fits tightly against the casting surface, preventing concrete seepage while creating sharp, crisp lines.
- **Hidden Fastening System** – With Victory Bear there are no finish blemishes from screw heads or excess glue. All screws and glue remnants are hidden under the surface for a sharp, glass-like finish.



**NEW Double Chamfer**



**Single Chamfer**

**Fukuvi USA, Inc.**  
**Victory Bear Products**  
7631 Progress Court  
CenterPoint 70 Commerce Park  
Huber Heights, OH 45424

[www.fukuvi-usa.com](http://www.fukuvi-usa.com)  
[www.victorybear.com](http://www.victorybear.com)



**MADE IN USA**

**Customer Support**  
(937) 236-7288 ext. 247/231  
[aheskett@fukuvi-usa.com](mailto:aheskett@fukuvi-usa.com)  
[jdresel@fukuvi-usa.com](mailto:jdresel@fukuvi-usa.com)  
Fax: (937) 236-7289

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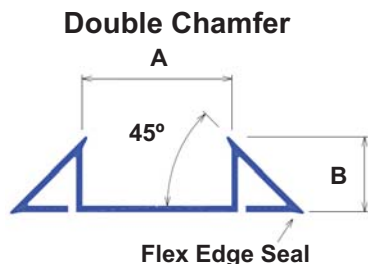
## CHAMFERS (3/4" x 45°)

### Installation

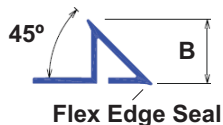
- **Step 1** – Fasten the chamfers in place using fastener, tape or adhesive.
- **Step 2** – Check to ensure that the chamfer's edge is pressed firmly against the casting surface.
- **Step 3** – Insert lumber along the length. For wood that is swollen beyond standard dimensions, insert one side first against the flex edge then roll the other side into the channel.
- **Step 4** – For single chamfer, align chamfer along the form and casting surface. Press firmly against both and staple or nail into place. Nail guns are NOT recommended.

**Coefficient of Linear Expansion:**  
0.0132 inches per degree F

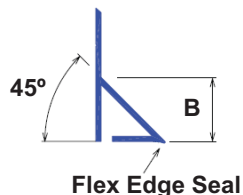
**Storage:** If re-using, remove all concrete residue from the plastic to prevent sticking on future pours. Materials should be stored out of direct sunlight to prevent long-term deterioration or color fading. Pieces can be stacked, but should be stored fully supported to keep them from warping.



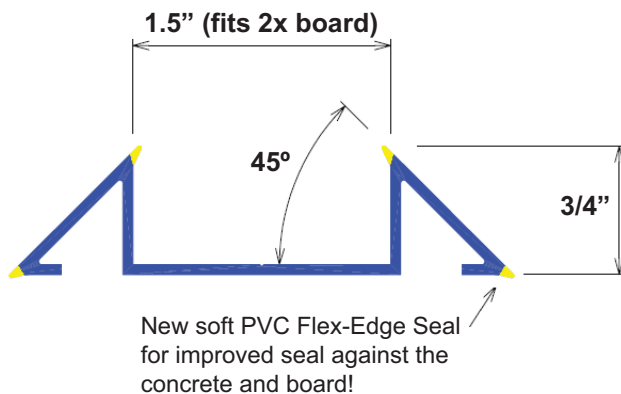
Top/Inside Single Chamfer



Hanging Single Chamfer



### NEW Double Chamfer 2 x 3/4"



Part Number	Part Name	Width "A"	Height "B"
863	Double Chamfer 2 x 3/4"	1.5"	0.75"
737	Double Chamfer 1.25 x 3/4"	1.25"	0.75"
733	Double Chamfer 2 x 1/2"	1.5"	0.5"
736	Top/Inside Single Chamfer 3/4"	N/A	0.75"
735	Top/Inside Single Chamfer 1/2"	N/A	0.5"
765	Hanging Single Chamfer 3/4"	N/A	0.75"

All parts 8 ft. in length.

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